

Work Order ID 50751

July 21, 2009 12:55:31 PM



Page 1

Item ID: K10003

Accept



Setup Start



Revision ID: F

Stop



Item Name: Saddle, D205-634-011

Start Date: 07/22/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 07/29/2009 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan: *mf*

Date: *09-07-21* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN634,635	Rev F

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels only per PPP K10003 CHG 007

8 09/06/25

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/8/11 (4x) SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2/8 09/06/25

(4x) f

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Item ID: K10003

Accept



Setup Start



Revision ID: F

Stop



Item Name: Saddle, D205-634-011

Start Date: 07/22/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 07/29/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: H

0.00



Packaging

Memo

0.00

Packaging

PC# 918125 (4)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/25 PL 09-8-25

Picklist Print

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Work Order ID: 50751

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 07/22/2009

Required Date: 07/29/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4-51A	X8	Purchased	No			110	Each	288.0000	32.0000			
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Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

288

110328

2

111635

286

110

Each

954.0000

64.0000

AN4-6A



Bolt

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

954

102602

3

105810

15

107534

1

109545

2

110399

27

111279

906

111635

SV

11279

9/8/11

(40) SQ

Picklist Print

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Required Date: 07/29/2009

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C47A		Purchased	No			110	Each	88.0000	16.0000			



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

88

110847

4

111635

84

(4x)

11635

SP

AN6-12A



Bolt

Purchased

No

110

Each

212.0000

32.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

212

106513

27

108471

27

110372

128

111193

30

(8x) (18x)

110372
111193

(14x)

SP

Picklist Print

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Work Order ID: 50751

• **Parent Item:** K10003RevF

Parent Item Name: Saddle, D205-634-011



Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416  Washer	132	Purchased	No			110	Each	7,378.000	128.0000 			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST	7378	
102929	2	
105906	4	
107321	23	
107939	114	
108161	553	
108827	31	
109249	69	
110523	340	
111279	1242	111279
111916	5000	111916
16941	0	

9/8/11
4x5p

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Shop Packet Print

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Comments:

Start Date: 07/22/2009

Required Date: 07/29/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD616  Washer		Purchased	No			110	Each	398.0000	32.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

398

107242

3

107959

6

109371

8

110704

23

111193

18

111607

340

(8x)

111607

SD

D2570RevB



Bushing

Manufactured No

110

Each

473.0000

96.0000



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

283

43750

1

47246

282

Main Warehouse

ST36

190

50046

190

24X

43750
47246

1x 50
85x

9/8/11 SD

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Parent Item Name: Saddle, D205-634-011


Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2571RevE  Saddle, Fwd Out 205		Manufactured	No			110	Each	15.0000	4.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	15	
11644	1	
43564	4	
47564	7	
48352	3	

50416 ①

SP

48352 ③

D2572RevE



Saddle, Fwd In 205

Manufactured No

110 Each 9.0000 4.0000



Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	9	
43565	4	
48353	5	

50514

9/8/11

④

Picklist Print

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Comments:

Start Date: 07/22/2009

Required Date: 07/29/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
5 D2574RevE +1 Saddle, Aft Out 205		Manufactured	No			110	Each	15.0000	4.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	15	
43566	4	
44206	1	
47566	7	
48354	3	

50405 (X)

5 D2574RevE +1
Saddle, Aft In 205

Manufactured	No	110	Each	12.0000	4.0000
--------------	----	-----	------	---------	--------

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	12	
43567	3	
50092	9	

48354 (3) SP
50092
9/8/12 SP
(4X)

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Start Date: 07/22/2009


Required Date: 07/29/2009

Comments:

Start Qty: 4.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2747RevB  Manufactured No 110 Each 265.0000 16.0000



Set Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 265

39224 4

41599 1

43855 260

41599 1x
43855 13x

D2876RevB  Manufactured No 110 Each 218.0000 8.0000



Saddle Spacer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 218

42364 218

42364

D2877RevB  Manufactured No 110 Each 159.0000 8.0000



Saddle Spacer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 159

46518 39

47292 120

46518
9/8/11
4x
SC

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Parent Item Name: Saddle, D205-634-011

Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D3405-041RevB	61	Manufactured	No			110	Each	17.0000	4.0000			

74 Lug Assembly

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 17

47427 17

S D3405-043RevB	61	Manufactured	No			110	Each	18.0000	4.0000			

74 Lug Assembly

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 18

46589 1

46863 1

47308 4

47856 12

47427 50

47856 50
9/8/11
4x

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Parent Item Name: Saddle, D205-634-011


Comments:

Start Date: 07/22/2009

Required Date: 07/29/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S 74 D3407-041RevE	X1	Manufactured	No			110	Each	18.0000	4.0000			
												
Tow Ring												

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

35780

4

Main Warehouse

ST

14

35780

-1

48356

15

48356

S
74 D3417-5RevD

X2

Manufactured

No

110

Each

15.0000

8.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

44350

14

45916

1

3536670

45916

9/8/10

(4x)

Picklist Print

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Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D3456-1RevA Washer	X1	Manufactured	No			110	Each	58.0000	4.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

51

46752

51

46752 SP

D3533-1RevB

X2

Manufactured No

110

Each

88.0000

8.0000



Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

88

47625

88

50
(4x) 47625
X 44644 (4x)

9/8/10

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Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

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Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4	x24	Purchased	No			110	Each	8,528.000	96.0000			



Nut



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST	8644	
107499	5	
110507	2478	
111827	6000	
15924	0	
8182	161	

(24x) 110507

Main Warehouse

ST463	-68	
110507	-68	

Main Warehouse

t	-48	
110507	-48	

9/18/11
(4x) SP

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Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4  Nut	x5	Purchased	No			110	Each	395.0000	20.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	355	
111819	55	
112243	300	

112243

8/8/09 54

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Date: 08.10.07

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